



BUILDING RESEARCH INSTITUTE - CERTIFICATION COMPANY Ltd.

Authorized and Notified Body Certification Body for Products, Qualification, EPD and Quality Buildings Testing Laboratory

Certification Body for Management Systems

CERTIFICATE

No.: 3009/169-24/SMJ-S2

SIGNUM spol. s r.o.
Divize Ocelové konstrukce

Address: Nádražní 41, 693 01 Hustopeče ID: 182 00 061

The organization has established and maintains the Quality management system and the quality requirements for fusion welding of metal materials fulfilling the requirements of

ISO 9001:2015
in conjunction with
ISO 3834-2:2021

Certified activities:

Production and assembly of steel structures including corrosion protection.

Certified activities are applicable to workplace:

Nádražní 41, 693 01 Hustopeče

The validity of the Certificate is bound to the confirmation of the performed surveillance audit.

Integral part of this Certificate is the Annex No.1.

Date of issue: 24.09.2024

Validity until: 23.09.2027

Print No.: 1



Ing. Lada Pluhařová
Head of the Certification Body
for Management Systems

Konto:24133

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Annex No.1 to the Certificate

No.: 3009/169-24/SMJ-S2

SIGNUM spol. s r.o. **Divize Ocelové konstrukce**

Address: Nádražní 41, 693 01 Hustopeče; ID: 182 00 061

Scope delimitation:

Product type:	Welded components of steel structures
Product standard:	The standards are listed in the Report from the combined audit SMJ-S2 in the scope of ČSN EN ISO 3834-5
Welding methods (in accordance with ČSN EN ISO 4063):	111, 121, 135, 783
Parent materials (in accordance with TNI CEN ISO/TR 15608):	Group 1.1, 1.2, 1.3, 3.1, 8.1

Welding processes:	Groups of parent materials:
111	1.1, 1.2 (FW 5-12)
121	1.1, 1.2 (BW 3-50; FW \geq 3)
135	1.1, 1.2 (BW 3-120; FW \geq 3), 1.3 (BW 3-240; FW 3-40), 1.2+1.3 (BW 7,5-400), 1.2+3.1 (FW 10-40)
135	1.2+8.1 (BW 3-80; FW 3,5-60), 1.3+8.1 (BW 3-40; FW 3-40), 1.2+10.1 (BW 5-60; FW \geq 2,7), 3.1 (BW 10-40)
783	1.1, 1.2 (D=8-22), 1.3+8.1 (D=6-12)


Responsible employees of welding coordinator:

Name and surname	Qualification	Job appointment	Level according ČSN EN ISO 14731
Ing. Boris Zostal	IWE/CZ 04011	Welding coordinator	6.2.2
David Sádlo	IWT/CZ 18032	Representative of welding coordinator	6.2.3

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