



BUILDING RESEARCH INSTITUTE - CERTIFICATION COMPANY Ltd.
Authorized and Notified Body Certification Body for Management Systems and Quality Buildings Testing Laboratory
Certification Body No. 3013 for Products, Qualification and EPD accredited by CAI

issues

CERTIFICATE

No. 3013P-23-0217

**IMPLEMENTATION OF STEEL STRUCTURES
ACCORDING TO ČSN EN 1090-2:2019,
INCLUDING PRODUCTION AND ASSEMBLY
FOR THE VERSION CLASS**

EXC3

Manufacturer: **SIGNUM spol. s r.o.** ID: 182 00 061

Company address: Nádražní 41, 693 01 Hustopeče

Production plant: **Nádražní 41, 693 01 Hustopeče**

Identification and scope of certified process
Implementation of steel welded structures up to and including execution class EXC3, according to ČSN 1090-2:2019 of steels of groups 1.1, 1.2, 1.3, 3.1 and 8.1 according to TNI CEN ISO/TR 15608 by welding methods 111, 121, 135 and 785 according to ČSN EN ISO 4063:2011 in the scope: shearing, thermal cutting, flame straightening, drilling, welding, mechanical fastening, assembly, surface treatment.

The certification body for products and production processes accredited by Český institut pro akreditaci, o.p. s. (Czech institute for accreditation) reviewed the documents submitted by the manufacturer, checked the production and assembly processes in the place of production and installation and certifies that methods of steel structures implementation are in compliance with the requirements specified in ČSN EN 1090-2:2019.

The Certificate is issued on the basis of the Certification Report No. P-3013P-23-0217 of 25.09.2023.

Validity of this Certificate is connected with fulfilment of conditions stated in the Certification Report and positive findings / observations of regular supervisions.

Frequency of supervision above the certified process for implementation of steel structures is specified once a year at least.

Certification body certification scheme 5 includes: selection; determination, including a new assessment of the process of execution of steel structures; a review including verification of the results of the determination; certification of the process of execution of steel structures; supervision by assessing the process of execution of steel structures. (Using scheme 5 according to ČSN EN ISO / IEC 17067: 2014)

Annex No.1 specifying the scope of its operation form an integral part of this Certificate.

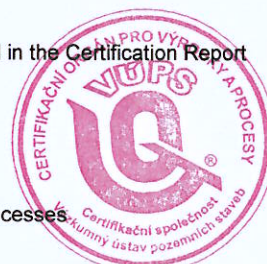
Date of issue: 25th September 2023

Validity till: 24th September 2026 connected to fulfilment of conditions specified in the Certification Report



Ing. Lubomír Keim, CSc.

Manager of Certification Body for products and processes



Issue: 1
At: 23111

Výzkumný ústav pozemních staveb - Certifikační společnost, s.r.o. 102 21 Praha 10 - Hostivař, Pražská 810 / 16
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